

SECTION 8: RURAL INDUSTRIAL ZONE RULES

8.1 CATEGORIES OF ACTIVITIES

8.1.1 PERMITTED ACTIVITIES

The following activities are permitted activities in the Rural Industrial Zone, provided activities comply with all relevant Permitted Activity Performance Standards in Section 8.2 and all other Sections of the District Plan:

- (a) The manufacturing, processing and/or treatment of products.
- (b) The packaging, storage and distribution of any products and goods derived from the rural environment, including the operation of warehouses, silos, coolstores and other associated activities.
- (c) Laboratories and research facilities ancillary to manufacturing, processing and/or treatment activities.
- (d) The operation of transport depots ancillary to manufacturing, processing and/or treatment activities.
- (e) Ancillary activities associated with the operation of any permitted activity, including the provision of canteens, dining rooms, ablution, medical, administrative office facilities, parking, loading and unloading of tankers and other service vehicles, rail facilities, water treatment facilities, outdoor storage areas and retail activities
- (f) Farming and intensive farming activities.
- (g) Energy generation activities (including petroleum exploration and production) associated with the manufacturing, processing and/or treatment processes.
- (h) Existing effluent and waste treatment and disposal facilities associated with the manufacturing, processing and/or treatment process and shown on the relevant concept plans.
- (i) Stock holding areas, including loading and unloading facilities.
- (j) Activities and facilities involving or associated with the recovery, treatment and/or processing of petroleum or its derivatives.
- (k) The construction, alteration of, addition to, removal and demolition of buildings and structures for any permitted activity.

8.1.2 CONTROLLED ACTIVITIES

None.

8.1.3 RESTRICTED DISCRETIONARY ACTIVITIES

The following activities are restricted discretionary activities in the Rural Industrial Zone:

- (l) Wastewater treatment plants and storage ponds where the location of such activities is not nominated on the relevant Concept Plan.

Matters to which the Council restricts its discretion:

- (i) Landscaping
 - (ii) Access and location
 - (iii) Compatibility with activities on adjacent land and control of the creation of potential nuisance effect
 - (iv) Visual amenity
 - (v) Financial Contributions
- (m) Any new vehicle access to a site, or road, which does not comply with the standards set out in the Subdivision and Development Section 9: Subdivision and Development.

Matters to which the Council restricts its discretion:

- (vi) Dimensional standards of accessways
- (vii) Separation distances between crossings and/or between intersections and crossings
- (viii) Design speeds and pavement widths
- (ix) Financial Contributions.

8.1.4 DISCRETIONARY ACTIVITIES

- (a) Any activity that is not listed as a permitted, controlled, restricted discretionary, non-complying or prohibited activity.
- (b) Unless listed elsewhere in the District Plan, any permitted activity listed in Section 8.1.1 which does not meet one or more of the performance standards for permitted activities in Sections 8.2 - 8.11.
- (c) Any buildings, works, structures or activities that is not in accordance with the relevant Concept Plan in the Appendix of this section.

8.1.5 NON-COMPLYING ACTIVITIES

- (a) Any retail activity which exceeds 100m² and is not designed solely to cater for the needs of other industries or does not exclusively sell products manufactured or processed on the site.

8.1.6 PROHIBITED ACTIVITIES

None.

8.2 PERFORMANCE STANDARDS - PERMITTED ACTIVITIES

The requirements shown on the relevant Concept Plan and site-specific performance standards in the Appendix of this section take precedence over the performance standards in Sections 8.2.2 – 8.2.6.

8.2.1 Concept Plans

1. All activities, buildings, works, structures and landscaping shall comply with the requirements shown on the relevant concept plan(s) contained in the Appendix of this section.

8.2.2 Bulk and Location

2. No part of any building, including poles, structures and fixtures associated with outdoor lighting, shall extend more than 20m above natural ground level.
3. All buildings shall not project beyond the building recession plane from points 3m above site boundaries as shown in Section 4: Residential Zone Appendix 1.
4. No outdoor storage area, parking area, building or structure (other than a fence) shall be located within 20m of a Rural Zone boundary, or a public road.

8.2.3 Landscaping and Screening

5. Any outdoor storage areas for goods, materials, product, plant, machinery or equipment, and waste shall be screened from view from any site in a Residential or Rural Zone or adjoining any public place (including a public road).
6. Landscaping (including trees) shall be required in any yard along road frontages.
7. Where a parking area contains more than four spaces, it shall be designed, contoured and landscaped, where visible, from any adjacent residential activity that is in a Residential or Rural Zone.

8.2.4 Lighting

8. The spill of light from any outdoor artificial lighting shall not exceed 10 lux (measured horizontally and vertically) when measured at the boundary of a site zoned Residential in separate ownership, or at the notional boundary of an existing dwelling unit on a site in separate ownership in any other zone.

8.2.5 Odour

9. No activity shall result in offensive or objectionable odours to the extent that it causes an adverse effect at or beyond the boundary of the site in which the activity is located.

Note 1: For the purpose of this performance standard, an offensive or objectionable odour is that odour which can be detected and is considered to be offensive or objectionable by at least two independent observers; including at least one Council officer. In determining whether an odour is offensive or objectionable, the “FIDOL factors” shall be considered (the frequency; the intensity; the duration; the offensiveness (or character); and the location of where the odour is measured (i.e. the sensitivity of the receiving environment)).

Note 2: This performance standard shall not apply if the discharge of odour is authorised by a discharge permit granted by the Regional Council.

8.2.6 Roads, Access, Parking and Loading Areas

10. Where on-site parking or loading spaces are provided, they, along with vehicle access and manoeuvring areas must be in accordance with Section 10: Parking and Transportation.

Advice Notes

Note: Vegetation to be planted near electricity lines (including the National Grid) should be selected and/or managed to ensure that it will not result in that vegetation breaching the Electricity (Hazards from Trees) Regulations 2003.

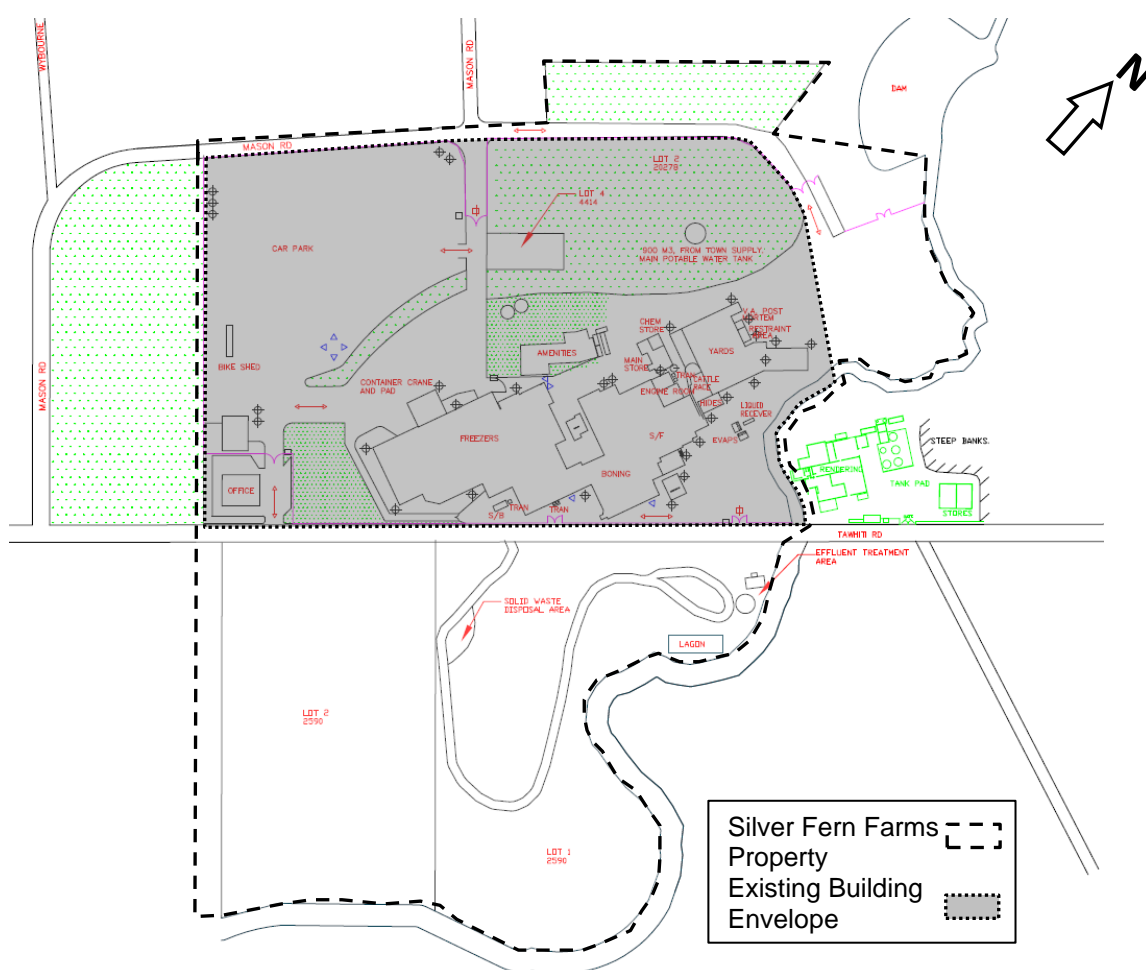
Note: The New Zealand Electrical Code of Practice for Electrical Safe Distances (NZECP 34:2001) contains restrictions on the location of structures and activities in relation to the telecommunication and electricity lines (including the National Grid). Compliance with the permitted activity standards of the Plan does not ensure compliance with the NZECP 34:2001.

Where works are proposed near any electrical line, individuals are advised to contact the line operator to discuss the works.

8.3 Rural Industrial Zone Appendix 1: Concept Plan and Site Specific Performance Standards for Silver Fern Farms Ltd, Tawhiti Road, Hāwera (formerly known as Lowe Corporation Ltd and Richmond Ltd, and before that as Lowe Walker Ltd)

Site (Legal Description): Lots 2, 3 and 4 DP 20278, Lot 4 DP 4149, Part Lot 1 DP 2590, Lot 2 DP 2590, Pt Lot 3 DP 2590, Section 1 SO 438635.

Activities: Meat processing plant.



8.3.1 Noise

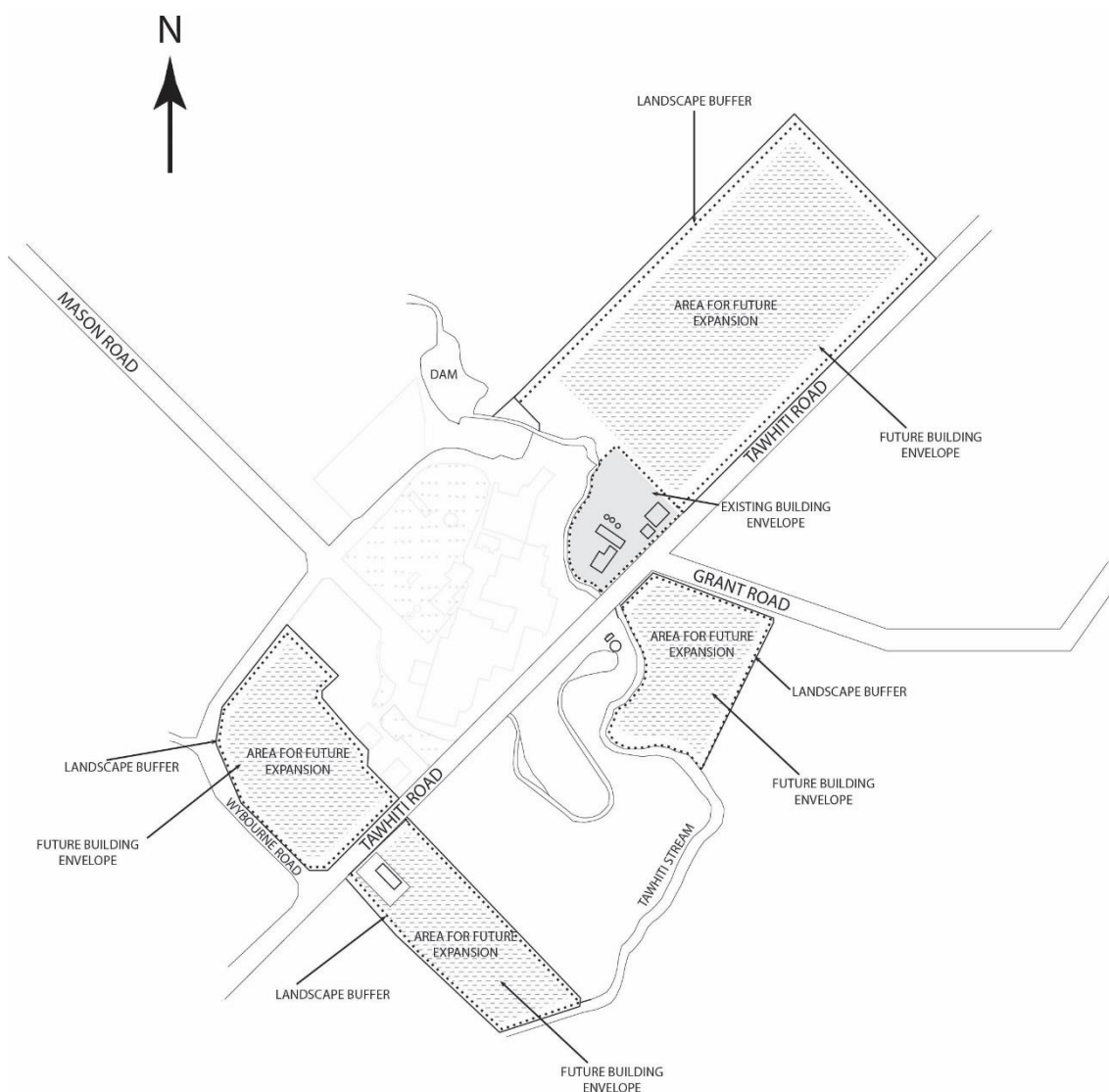
- (a) No noise shall be created by a permitted use, which causes a nuisance beyond the site. In determining whether a nuisance has been created the following standards shall be applied.
- (b) The noise level measured on the boundary of any residential zone or the notional boundary of a dwelling in the Rural Zone shall not exceed the following limits.

Any Day	L ₁₀	L ₉₅
6.30 am to 8.30 pm	55dBA	50dBA
8.30 pm to 6.30 am	45dBA	40dBA

8.4 Rural Industrial Zone Appendix 2: Concept Plan and Site Specific Performance Standards for Graeme Lowe Protein Ltd, Tawhiti Road, Hāwera (formerly known as Lowe Corporation Ltd and Richmond Ltd, and before that as Lowe Walker Ltd)

Site (Legal Description): Pt Lot 1 DP 10315, Pt Lot 2 DP 10315, Lot 1 DP 7360, Pt Lot 3 DP 2590, Lot 1 DP 20278, Pt Lot 4 DP 1092, Pt Lot 2 DP 3291

Activities: By-products/Rendering processing plant, including processing material from the Silver Fern Farms plant via direct pipeline across the Tawhiti Stream.



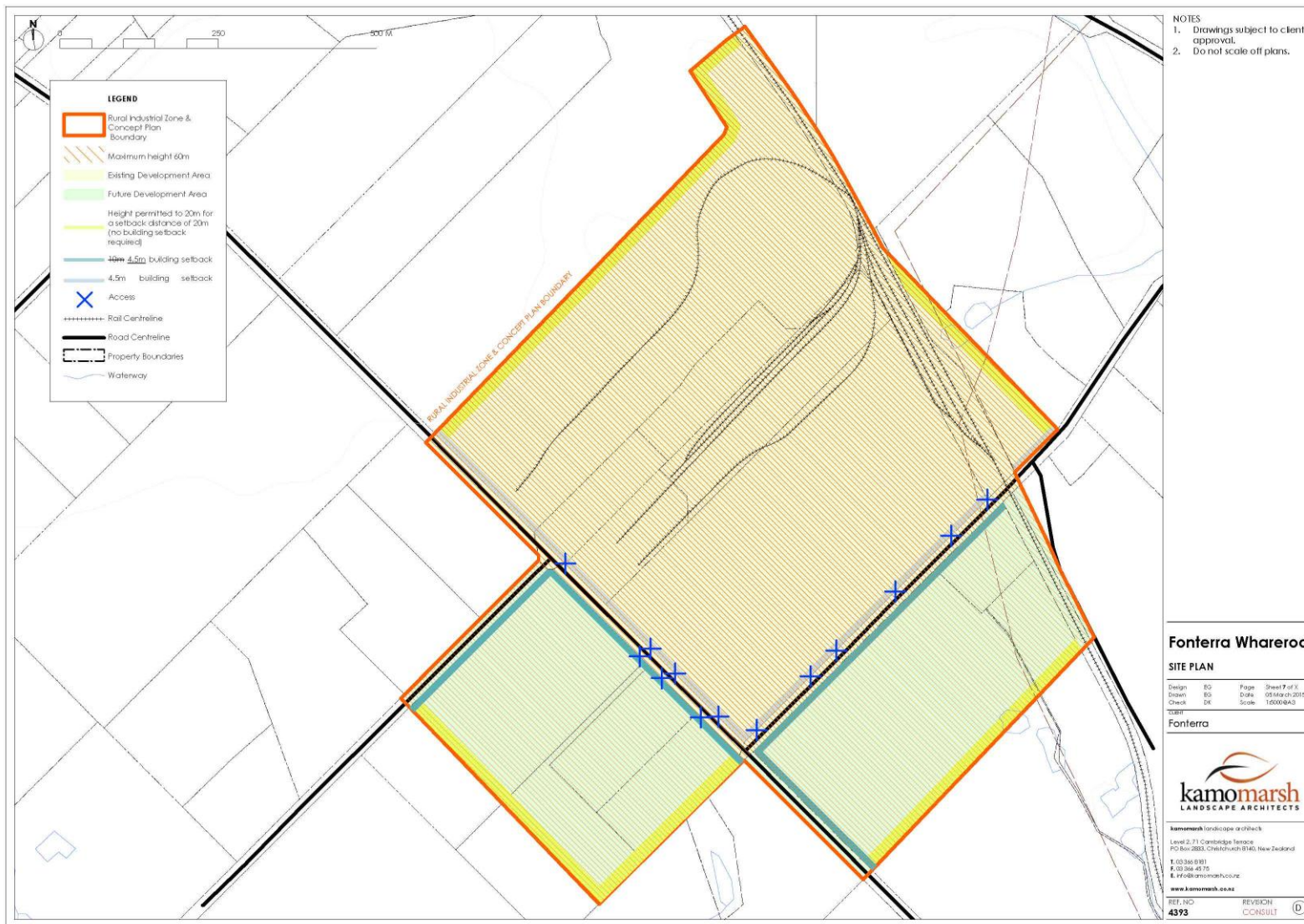
8.5 Rural Industrial Zone Appendix 3: Concept Plan and Site Specific Performance Standards for Fonterra, Whareroa Dairy Manufacturing Site

Site: Fonterra, Whareroa Dairy Manufacturing Site

Activities: Dairy manufacturing plant

Legal Description:

- Lot 1 DP 12929, Lots 1 and 2 DP 13689, Lot 2 and 3 DP 19722 held in TNK4/544
- Lot 1 DP 17308 held in TNJ2/578
- Lot 1 DP 19722 and Lot 1 DP 17686 held in TNK4/543
- Part Section 234 Pātea District held in TNB2/836
- Part Section 235 Pātea District held in TN130/262
- Pt Lot 2 DP 2777 and Lot 2 DP 5272 held in TNE4/214
- Lot 1 DP 13241 held in TNF1/896
- Lots 1 and 3 DP 19882, Lot 1 DP 18283, and Sec 749 held in TNK4/545
- Lot 1 DP 15874 being part of TNH2/655
- Lot 2 DP 15874 being part of TNH2/656
- Lot 3 DP 15874, being part of TNH2/657
- Pt Lot 4 DP 15874 being part of TNJ4/704



8.5.1 Noise

- (a) The noise level from Fonterra, Whareroa Dairy Manufacturing_Site shall not exceed 50 dB L_{Aeq} when measured at or beyond the Noise Area Boundary as shown on Figure 1 below.
- (b) The Noise Area Boundary has been based on there being meteorological effects that result in slightly enhanced propagation of sound from the Fonterra, Whareroa Dairy Manufacturing Site's plant. Noise shall be monitored in accordance with the requirements of NZS 6801:2008 Acoustics - Measurement of Environmental Sound and assessed in accordance with NZS 6802:2008 Acoustics – Environmental Noise.
- (c) Note: Any new dwelling unit located within the Noise Area Boundary as shown in Figure 1, shall be constructed to achieve an internal design level of 35 dB L_{Aeq} (1 hour) in all habitable rooms with the windows closed – refer to Rule 11.2.2 (4).

8.5.2 Parking

- (a) All parking shall be provided in accordance with the standards in Section 10 of the Plan.

8.5.3 Landscaping

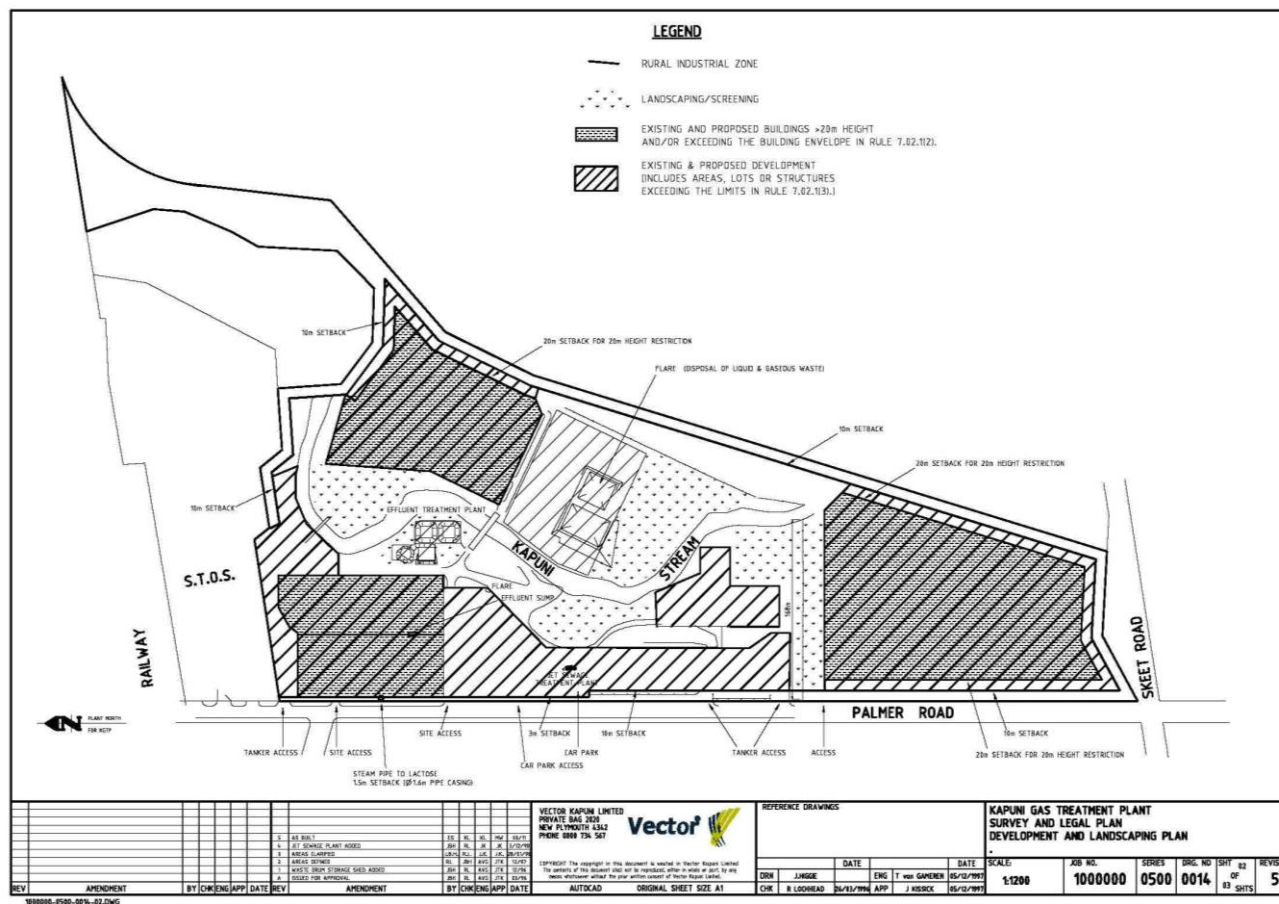
- (a) Landscaping within any yard may consist of trees, shrubs, mounds or grassed area.

Figure 1: Fonterra, Whareroa Dairy Manufacturing Site, Noise Area Boundary



8.6 Rural Industrial Zone Appendix 4: Concept Plan and Site Specific Performance Standards for Vector, Kapuni Gas Treatment Plant, Palmer Road (previously known as Natural Gas Corporation site)

Activities: Production station and gas treatment plant, and co-generation facility



The decision areas to which the below noise levels relate are shown approximately on the Plan identifying the 1984 and 1997 decision areas in this Appendix.

8.6.1 1968 Decision Area

- (a) Activities
 - (i) Production station and gas treatment plant
 - (ii) The collecting and separating of natural gas and oil together with any necessary ancillary services and the gathering, processing, storage and pumping of Natural Gas and Oil together with building necessary to house equipment, and/or provide ancillary services or facilities for the personnel so employed.
- (b) Noise Standards
 - (i) No specific noise standards were applied in the 1968 decision. Reliance shall be placed on the Section 16 requirements of the Act.

8.6.2 1984 and 1991 Decision Areas

- (a) Activities:
 - (ii) Gas conditioning and flaring, the truck load out of hydrocarbons, fire water storage and the construction of buildings, plant and services associated with such uses
 - (iii) The storage of LPG in holding tanks of up to 100 tonnes capacity
 - (iv) The loading of road vehicles with LPG
 - (v) Accessory facilities for staff involved with liquid petroleum gas storage and loadout facility
 - (vi) The storage of water for firefighting and any operation necessary for the safety of the plant, its operators and the public.

(b) Noise Standards

(i) Operational Noise Levels

- a. The Grantee shall use and operate the plant and related and ancillary activities on the site in such a manner as to ensure that at any notional boundary, the corrected noise level emanating from the uses the subject of this consent based on measurements made at the locations specified on 'Plan A' attached hereto and at such other locations as may become necessary, shall not exceed the following:

7.00 pm to 7.00 am 43 dBA L₁₀

7.00 am to 7.00 pm 45 dBA L₁₀

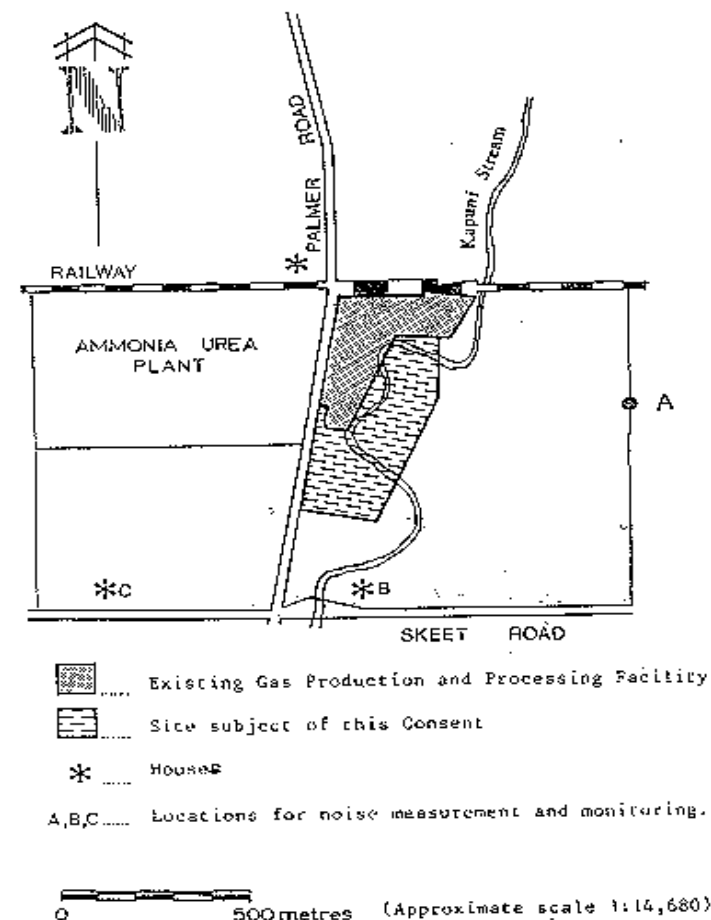
(ii) Noise Report

- a. The Grantee shall forward to the Council not later than three months after commissioning of the plant a noise report from an acoustic consultant accepted by the Council. This report shall detail noise levels measured at the monitoring locations shown on 'Plan A' attached hereto.

(iii) Noise Monitoring

- a. Weather permitting, the Grantee shall monitor at the times specified below the noise levels generated by its operations.
- b. This monitoring shall be at intervals of not more than seven days for the first three months after commissioning of the plant or until the provisions of this condition are satisfied, whichever is the longer and thereafter at intervals not greater than 26 weeks.
- c. All information obtained from such monitoring shall be made available to the Council on request. Monitoring of noise levels shall be conducted at the points marked 'A', 'B' and 'C' on 'Plan A' attached hereto.

Plan 'A' referred to in Condition 5 of Planning Consent granted by Eltham County Council on 20 November 1984.



- (iv) Measurements
 - a. The noise levels referred to in this condition shall be measured and assessed in accordance with the requirements of New Zealand standards:
 - i. 6801: 1977 'Methods of Measuring Noise' and
 - ii. 6802: 1977 'Assessment of Noise in the Environment'
 - b. The noise shall be measured with a sound level meter complying at least with the type (or class) 1 requirements in NZS6801:2008.
 - c. All evaluations of the noise of the plant during the first three months shall be based upon the average of L₁₀ levels assessed in accordance with the said New Zealand Standard 6801:1977.
- (v) Definition of Notional Boundary (for the purpose of the 1984 & 1991 Decision Areas)
 - a. 'Notional Boundary' means a line 20 metres from any wall of any occupied residence not owned by the Grantee, and 20 metres from the position of any wall of the residences marked on 'Plan A' attached hereto irrespective of ownership, occupancy, or continued existence of those residences as so marked.

8.6.3 1997 Decision Area

- (a) Activities:
 - (i) Construction, operation and maintenance of a co-generation facility and ancillary structures, including the relocation of an existing entranceway and CNG facility at the Natural Gas Corporation of New Zealand Limited's existing gas treatment plant on Palmer Road, Kapuni (Pt. Lot 1 DP 5227)
- (b) Noise Standards
 - (i) The consent holder shall provide to the South Taranaki District Council prior to the installation of the co-generation plant, a noise management plan prepared by a suitably qualified and experienced person.
 - a. This plan shall detail the measures to be implemented to ensure that noise from the co-generation facility does not exceed the limits specified in condition 3 and fulfils the duty under section 16 of the Act to adopt the best practicable option. This plan shall indicate the means by which noise emissions through all potential noise transmission paths on the co-generation facility will be treated, as far as they can be ascertained.
 - (ii) The consent holder shall measure noise levels excluding traffic noise at, or as close as reasonably practicable to the notional boundary (as defined in NZS 6801:1991) of Mr Jack Smith's existing Palmer Road dwelling located on Pt. Section 13, Block XV Kaupokonui Survey District. Noise level measurements

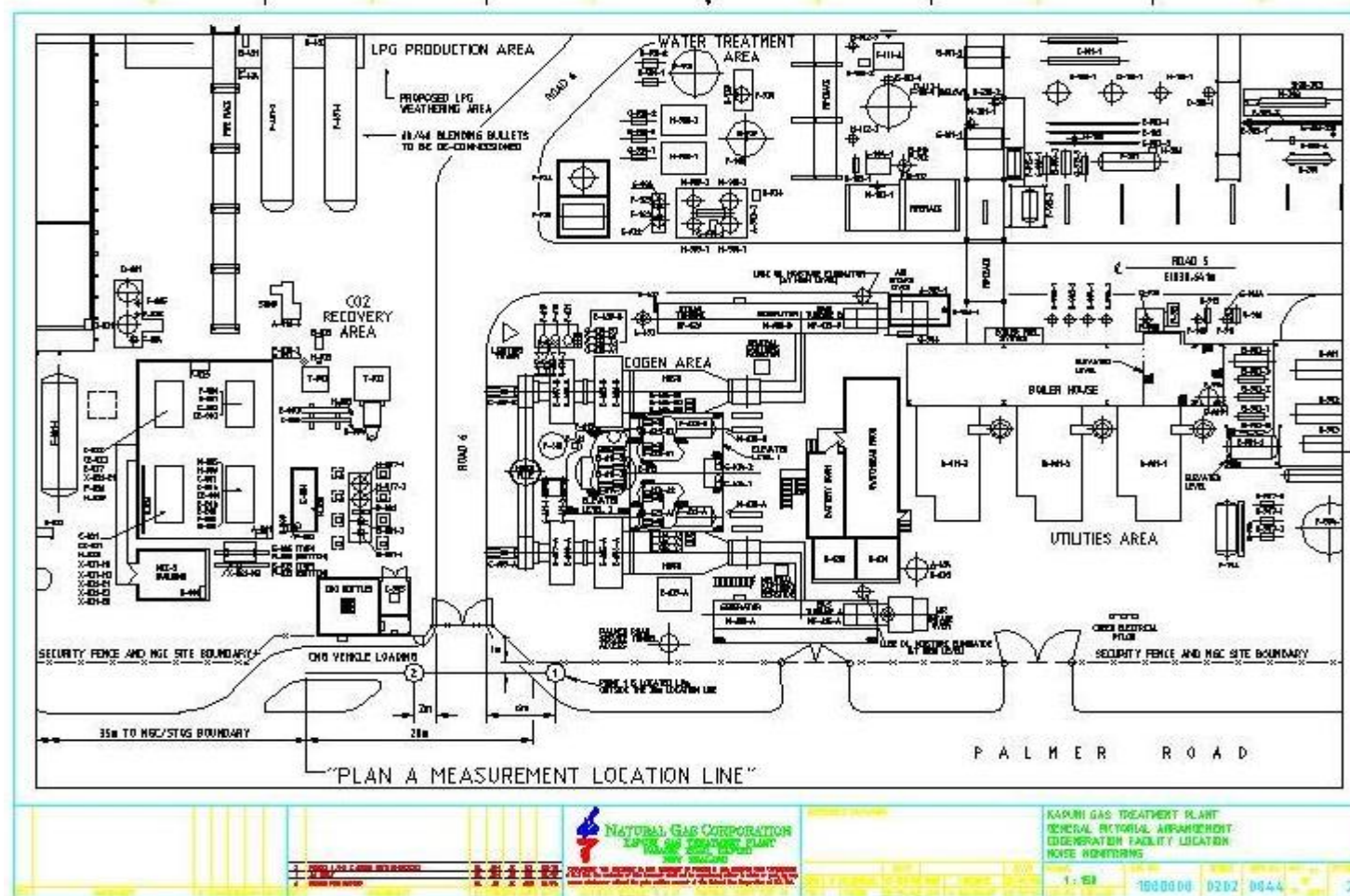
shall, as far as practicable, be undertaken two times per week on separate days and shall be undertaken using four consecutive fifteen minutes periods for each measurement. All measurements shall be undertaken and recorded in accordance with NZS 6801:1991, shall include L_{max} , L_{eq} , L_{10} , L_{50} and L_{95} measurements and shall be provided to the South Taranaki District Council on request or otherwise at three monthly intervals. The monitoring required by this condition shall only be undertaken with the consent of the owner (s) and/or occupiers of Pt. Section 13, Block XV Kaupokonui Survey District and shall cease on the due date for the South Taranaki District Council's review of these conditions in accordance with condition 8 regardless of whether any review occurs.

In the event that in the reasonable opinion of the South Taranaki District Council's Director of Environmental Services, the owner (s) and/or occupiers of Part Section 13, Block XV Kaupokonui Survey District will not permit the consent holder reasonable access to carry out the noise level measurements required by this condition, the South Taranaki District Council's Director of Environmental Services shall specify a new location of an equivalent distance from the Natural Gas site as Pt. Section 13 Block XV Kaupokonui Survey District, and that this new location be agreed to by the consent holder.

- (iii) The consent holder shall provide to the South Taranaki District Council after the construction of the facility but within three (3) months of the commencement of co-generation operations, a report prepared by a suitably qualified and experienced person. This report shall advise that the specific sound power level 105dBA for the co-generation facility has been met and that the logarithmic average of two measured sound pressure levels from noise emissions from the co-generation facility or the co-generation facility and the three remaining boilers measured at points prescribed in condition 4, does not exceed:
 - i. 70dBA Leq (15 mins) for the operation of the co-generation facility alone; or
 - ii. 75dBA Leq (15 mins) for the simultaneous operation of the co-generation facility and the three remaining boilers.
- (iv) Noise from all other sources shall be excluded from the measurement as far as is practicably possible.
- (v) The two measurement points chosen shall be those deemed by a suitably qualified and experienced person to accurately represent noise from the co-generation facility or the co-generation facility and the three remaining boilers within the constraints of the measurement location line. The measurement location line shall be as shown in the attached plan marked "Plan A – Measurement Location Line" (ie. on an imaginary line one metre west of, and parallel to, the consent holder's Palmer Road boundary which line shall commence 35 metres south of the north-western corner of the consent holder's boundary with the Shell Todd Oil Services Production Station and terminate 55 metres south of that corner.)

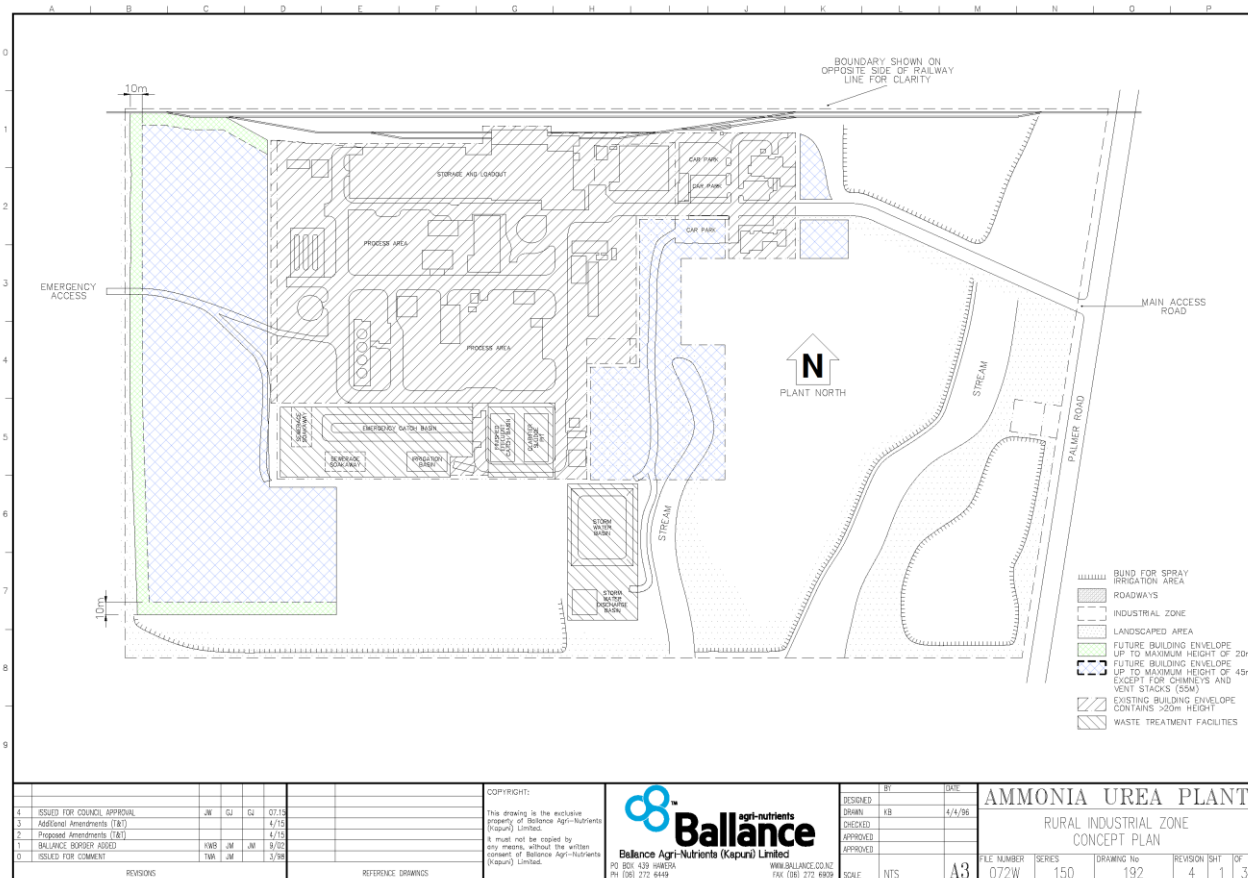
The two measurement points shall be no closer than five metres to each other and shall be 1.5 metres above the natural ground level.

- (vi) After initial measurements have been undertaken in accordance with conditions 3 and 4 those measurements shall be repeated at six monthly intervals as an additional component of the six monthly noise monitoring programme for the 1984 decision area. The first such ongoing measurements shall be timed to coincide with measurements undertaken as part of the existing six monthly noise monitoring programme for the 1994 decision area. Noise measurements shall be provided to the South Taranaki District Council.



8.7 Rural Industrial Zone Appendix 5: Concept Plan and Site Specific Performance Standards for Ballance Agri-Nutrients Kapuni Ltd (formerly known as Petrochem Ammonia-Urea Plant)

Activities: Fertiliser (ammonia-urea) manufacturing plant



8.7.1 Noise

(a) Noise Levels

- (i) The level of noise emanating from the zone shall not exceed the following level at a distance in any direction of 1,000 metres from the intersection of coordinates 66.1950 metres north and 29.4625 metres east:

- a. 43 dBA at all times

The Council accepted that the noise levels set out in the paragraph above will be exceeded on certain occasions due to the type of plant and the method and nature of operation carried on the site. These occasions are as follows:

- a. Plant start up following routine shut downs, maximum duration of 3-5 days per year.
b. Abnormal operations, maximum of six times per year for a duration of 12 hours each.

Provided that on these occasions the noise levels shall not exceed 48dBA and no one measuring point shall exceed this level by more than 5dBA at the stated measuring points.

(b) Measurement of Noise

- (i) Measurements shall be taken at four points where the circle having a radius of 1,000 metres from the intersection of the said coordinates 66.1950 metres north and 19.4625 metres east meets the centre lines of Palmer Road (both north and south of the railway), Skeet Road (west of Palmer Road), and the railway (east of Palmer Road) or from points as near as conveniently practicable thereto, the line between each such point and the substantial bulk of the ammonia/urea complex being unobstructed by ground or buildings other than fences.
- (ii) The precise points from which measurements are to be made under paragraph (i) of this ordinance shall be chosen by the Council and the owner of the ammonia/urea plant and thereafter all measurements shall be made from the same points so long as they continue to satisfy the requirements then some other point shall be chosen by the Council and the owner of the ammonia/urea plant as close as practicable to the point previously used.
- (iii) Where measurements are taken at points which are to a greater or lesser distance from the said intersection than 1,000 metres the level measured shall be converted to the equivalent level at a distance of 1,000 metres according to the recognised methods of noise measurement.
- (iv) All measurements shall be made with a non-directional microphone so oriented as to accept sounds from both the Ammonia and Urea Plant and from the natural gas treatment facilities except that measurement will only be taken when wind speeds are less than two (2) metres per second.

(c) Adjustment of Noise Levels

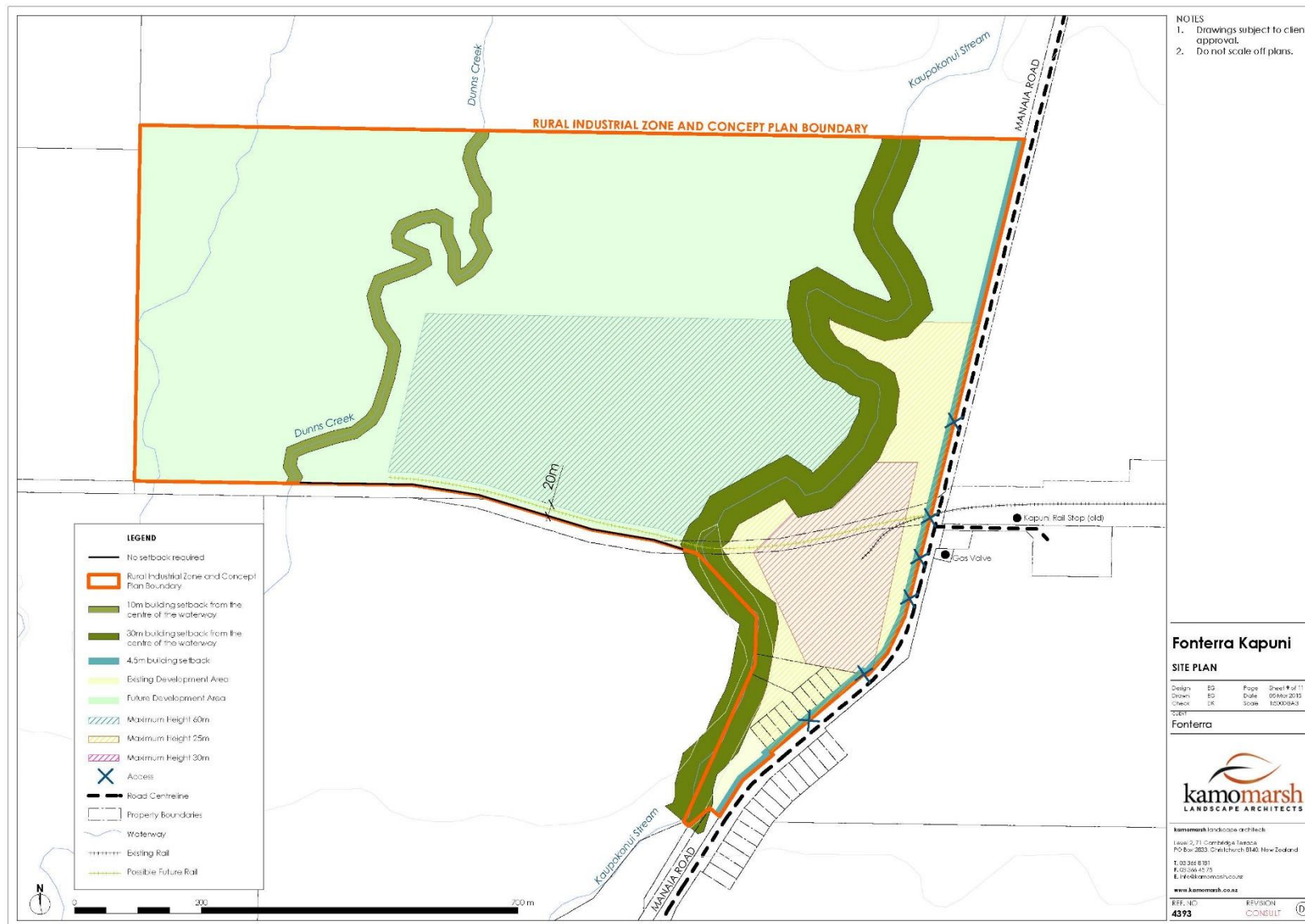
- (i) The noise levels so measured shall be adjusted by excluding the averaged measured ambient background noise which for this purpose shall be assumed to be 38 dBA.
- (ii) The Council or the owner of the Ammonia/Urea Plant may at any time when the plant is not operating and the natural gas treatment facilities are fully loaded with all components operating, cause measurements to be made by an independent acoustic consultant.
- (iii) The measured levels as so adjusted shall then be averaged but excluding for this purpose any measurement made at a time when noise from a source outside the control of the occupiers of the zone or of the natural gas treatment facilities shall be at a level likely to significantly affect the measurement.
- (iv) A timed and dated record shall be kept of all measurements and shall include a note of wind conditions and air temperature and relative humidity.
- (v) In measurement of noise there shall be excluded there from noise emanating from the railway line or railway siding if the operations thereon shall not be or be capable of being under the control of the occupiers of the zone.

8.8 Rural Industrial Zone Appendix 6: Concept Plan and Site Specific Performance Standards for Fonterra, Kapuni Dairy Manufacturing Site

Legal Description:

- Lot 1 DP 4509 held in TNK2/1132
- Section 1 SO 11967 held in TNH4/1100
- Pt Lot 1 DP 6157 held in TN153/110
- Lot 1 DP 9769 held in TNB1/726
- Pt Lot 2 DP6157 TN1/727
- Lots 1 – 9 DP 6588 held in TN162/232

Activities: Dairy manufacturing plant



8.8.1 Noise

- (a) The noise level from the Kapuni Milk Processing Site shall not exceed 45 dB LAeq (15 mins) when measured at or beyond the Noise Area Boundary as shown on Figure 1 below.
- (b) Noise shall be monitored in accordance with the requirements of NZS 6801:2008 Acoustics - Measurement of Environmental Sound and assess in accordance with NZS 6802:2008 Acoustics – Environmental Noise.

Note: Any new noise sensitive activity located within the Noise Area Boundary as shown in Figure 1, shall be constructed to achieve an internal design level of 35 dB LAeq (1 hour) in all habitable rooms with the windows closed – refer to Rule 11.2.2 (5).

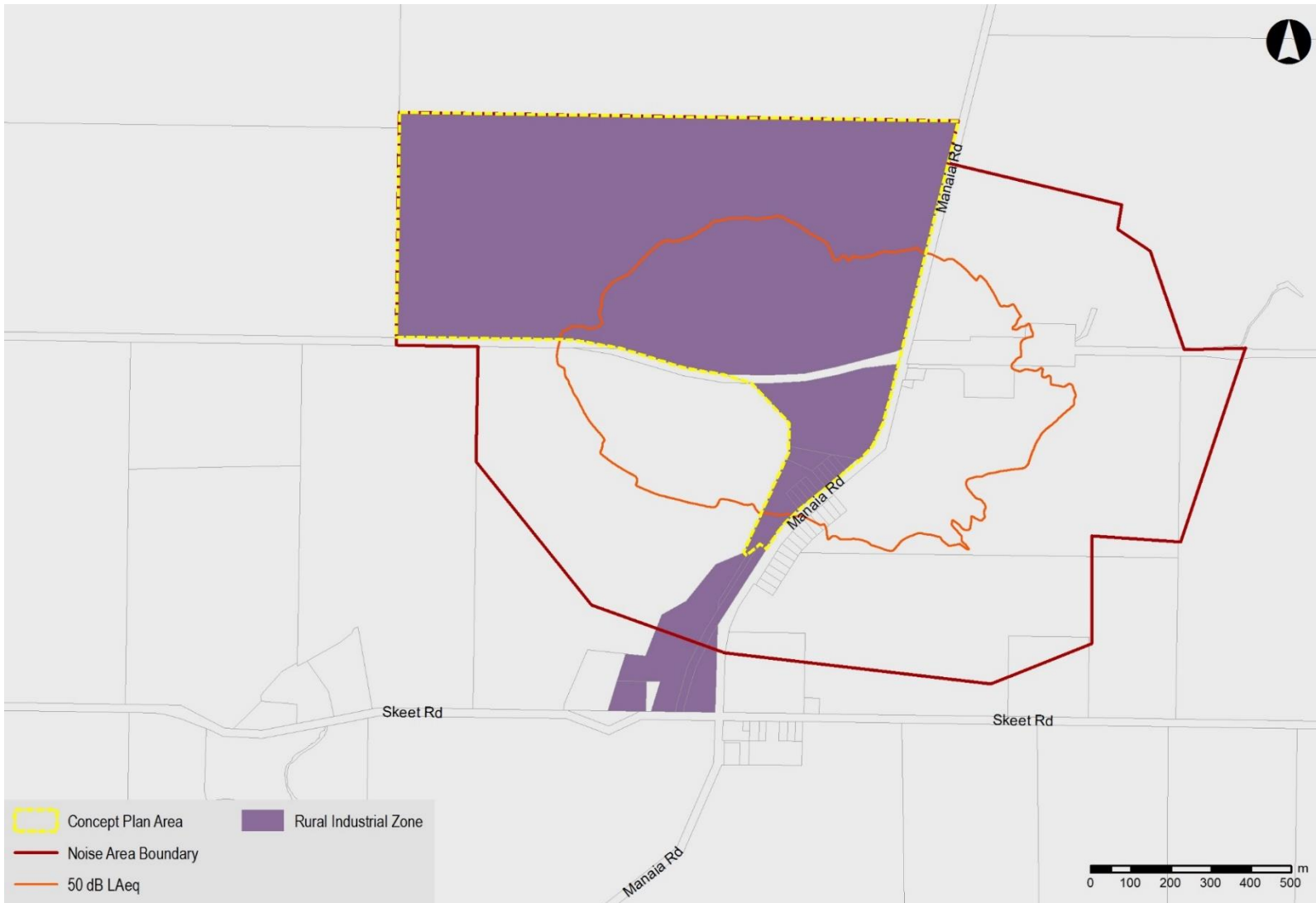
8.8.2 Parking

- (a) All parking shall be provided in accordance with the standards in Section 10 of the Plan.

8.8.3 Landscaping

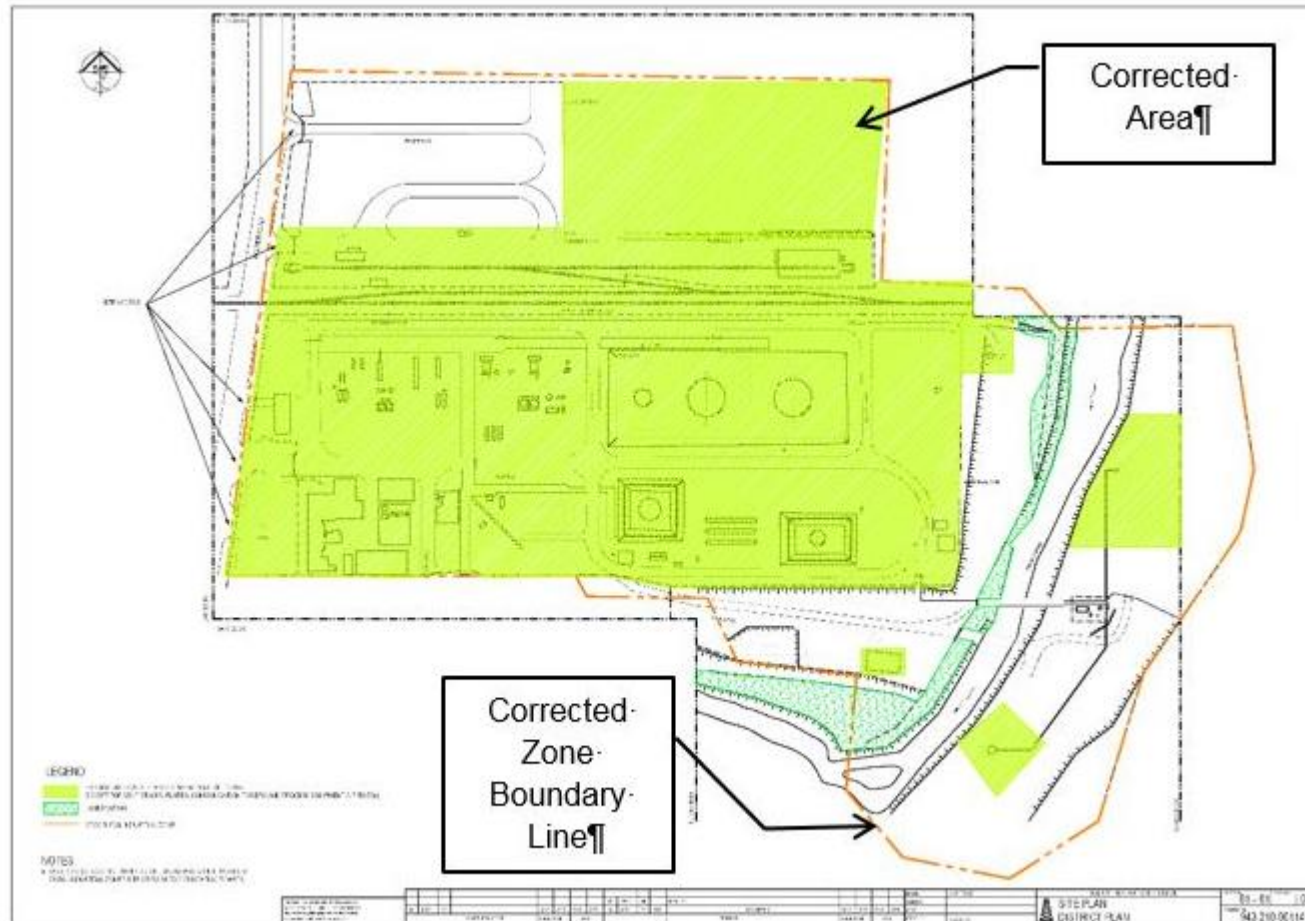
- (a) Landscaping within any yard may consist of trees, shrubs, mounds or grassed area.

Figure 1: Fonterra Kapuni Milk Processing Site Noise Area Boundary



8.9 Rural Industrial Zone Appendix 7: Concept Plan and Site Specific Performance Standards for Shell Todd Oil Services, Kapuni Production Station

Activities: Production station and gas treatment plant



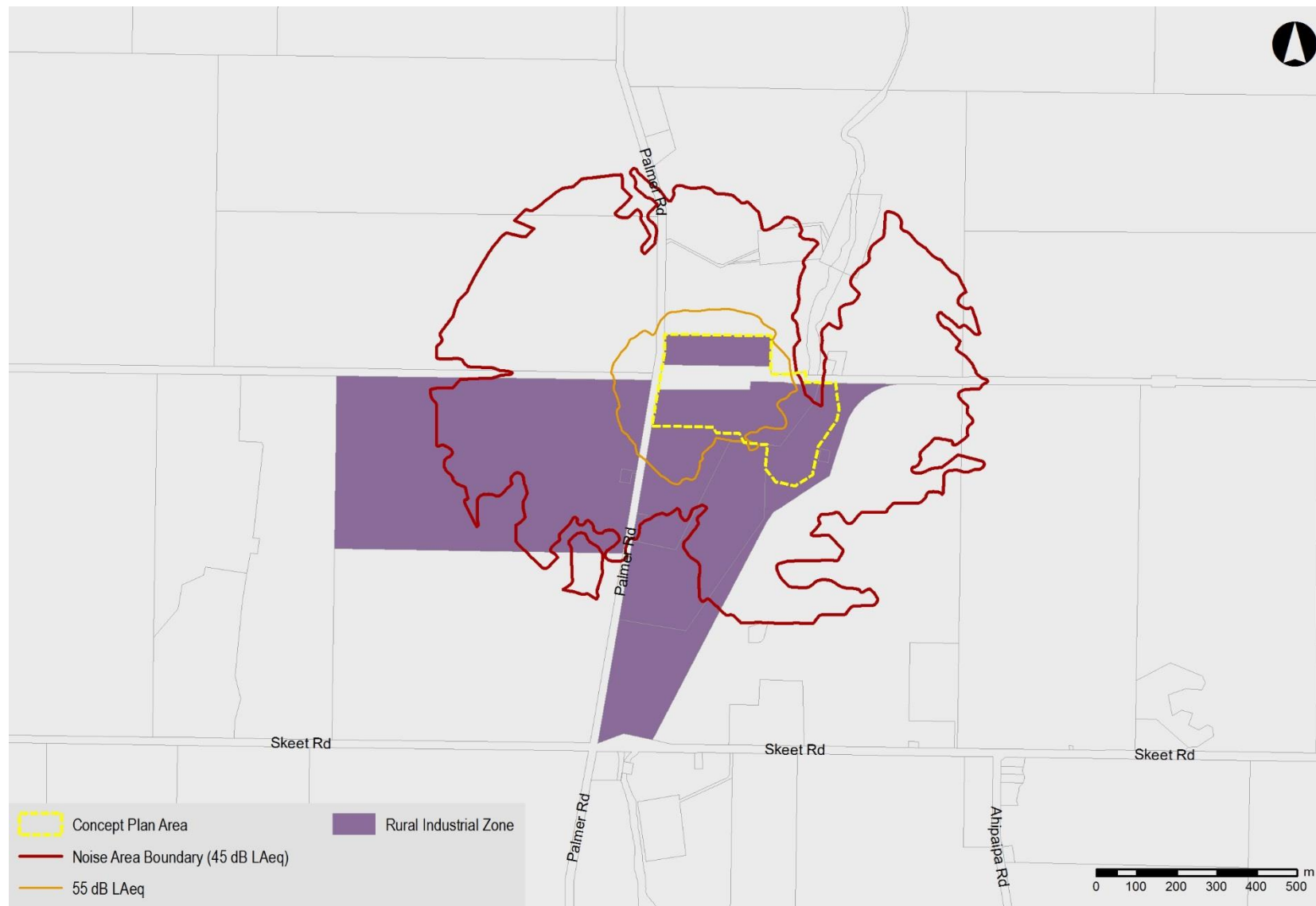
8.9.1 Noise

- (a) The noise level from the Shell Todd Oil Services Kapuni Production Station Site shall not exceed 45dB LAeq(15mins) when measured at or beyond the 45dB LAeq Noise Area Boundary as shown on Figure 1 below.
- (b) The Noise Area Boundary has been based on there being meteorological effects that result in slightly enhanced propagation of sound from the Shell Todd Oil Services Kapuni Production Station Site.
- (c) Noise shall be monitored in accordance with the requirements of NZS 6801:2008 Acoustics - Measurement of Environmental Sound and assess in accordance with the requirements NZS 6802:2008 Acoustics – Environmental Noise.

8.9.2 Parking, loading, access

- (a) All parking shall be provided in accordance with the standards in Section 10 of the Plan.

Figure 1: Shell Todd Oil Services Kapuni Production Station Site Noise Area Boundary



8.10 Rural Industrial Zone Appendix 8: Concept Plan and Site Specific Performance Standards for Shell Todd Oil Services, Maui Production Station

Activities: Production station and gas treatment plant



8.10.1 Noise

- (a) The noise level from the Shell Todd Oil Services Maui Production Station Site shall not exceed 45dB LAeq(15mins) when measured at or beyond the 45dB LAeq Noise Area Boundary as shown on Figure 1 below.
- (b) The Noise Area Boundary has been based on there being meteorological effects that result in slightly enhanced propagation of sound from the Shell Todd Oil Services Maui Production Station Site.
- (c) Noise shall be monitored in accordance with the requirements of NZS 6801:2008 Acoustics - Measurement of Environmental Sound and assess in accordance with the requirements NZS 6802:2008 Acoustics – Environmental Noise.

8.10.2 Parking, loading, access

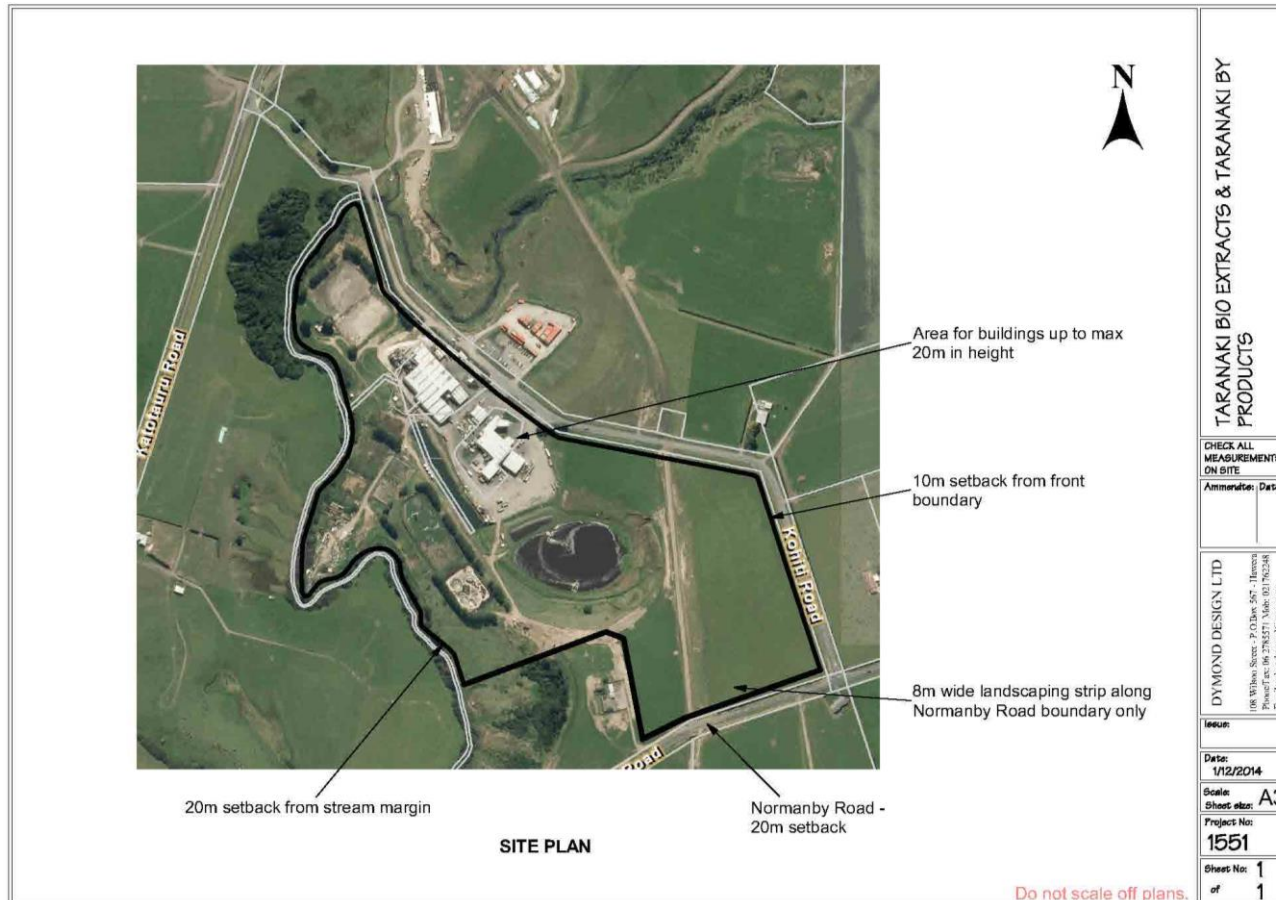
- (a) All parking shall be provided in accordance with the standards in Section 10 of the Plan.

Figure 1: Shell Todd Oil Services Maui Production Station Site Noise Area Boundary



8.11 Rural Industrial Zone Appendix 9: Concept Plan and Site Specific Performance Standards for Smith Bros Trading (Taranaki By-Products), Kohiti Road

Activities: By-products processing plant



8.12 Rural Industrial Zone Appendix 10: Concept Plan and Site Specific Performance Standards for Silver Fern Farms Ltd, Waiinu Beach Road, Waitotara.

Activities: Meat processing plant

